



MATERIAL SAFETY DATA SHEET

Section 1: Product & Company Identification

Product Name: True Tap® EP Cutting Fluid

Product Number (s): 03470, 03471

Product Use: cutting fluid

Manufacturer / Supplier Contact Information:

In United States:

CRC Industries, Inc.

885 Louis Drive

Warminster, PA 18974

www.crcindustries.com

1-215-674-4300(General)

(800) 521-3168 (Technical)

(800) 272-4620 (Customer Service)

In Canada:

CRC Canada Co.

2-1246 Lorimar Drive

Mississauga, Ontario L5S 1R2

www.crc-canada.ca

1-905-670-2291

In Mexico:

CRC Industries Mexico

Av. Benito Juárez 4055 G

Colonia Orquídea

San Luís Potosí, SLP CP 78394

www.crc-mexico.com

52-444-824-1666

24-Hr Emergency – CHEMTREC: (800) 424-9300 or (703) 527-3887

Section 2: Hazards Identification

Emergency Overview

As defined by OSHA's Hazard Communication Standard, this product is nonhazardous.

Appearance & Odor: Clear light yellow/brown liquid, negligible odor

Potential Health Effects:

ACUTE EFFECTS:

EYE: May cause mild temporary irritation.

SKIN: May cause skin irritation or dryness.

INHALATION: Inhalation of oil mist may cause irritation to mucous membrane.

INGESTION: Single dose oral toxicity is considered to be low. May cause nausea or diarrhea.

CHRONIC EFFECTS: Unknown

TARGET ORGANS: Unknown

Medical Conditions Aggravated by Exposure: pre-existing skin disorders

See Section 11 for toxicology and carcinogenicity information on product ingredients.

Section 3: Composition/Information on Ingredients

COMPONENT	CAS NUMBER	% by Wt.
Triglycerides	proprietary	> 85
Phosphatized telomer	proprietary	< 15

Section 4: First Aid Measures

- Eye Contact: Immediately flush with plenty of water for 15 minutes. Call a physician if irritation persists.
- Skin Contact: Remove contaminated clothing and wash affected area with soap and water. Call a physician if irritation persists. Wash contaminated clothing prior to re-use.
- Inhalation: Remove person to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult give oxygen. Call a physician.
- Ingestion: Do not induce vomiting unless directed by medical personnel. Give a glass of water and contact a physician. Never give anything by mouth to an unconscious person.

Note to Physicians: Treat symptomatically.

Section 5: Fire-Fighting Measures

Flammable Properties: This product is not flammable.
Flash Point: > 600F (COC) Upper Explosive Limit: ND
Autoignition Temperature: ND Lower Explosive Limit: ND

Fire and Explosion Data:

- Suitable Extinguishing Media: Water fog, CO₂, chemical foam
- Products of Combustion: Incomplete combustion may result in oxides of carbon, boron, phosphorus
- Explosion Hazards: Containers, when exposed to heat from fire, may build pressure and rupture.
- Protection of Fire-Fighters: Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against suffocation and possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool and to knock down vapors which may result from product decomposition.

Section 6: Accidental Release Measures

- Personal Precautions: Use personal protection recommended in Section 8.
- Environmental Precautions: Take precautions to prevent contamination of ground and surface waters. Do not flush into sewers or storm drains.
- Methods for Containment & Clean-up: Dike area to contain spill. Ventilate the area with fresh air. If in confined space or limited air circulation area, clean-up workers should wear appropriate respiratory protection. Recover or absorb spilled material using an absorbent designed for chemical spills. Place used absorbents into proper waste containers.

Section 7: Handling and Storage

Handling Procedures: Do not get in eyes. Avoid prolonged or repeated skin contact. Use in a well-ventilated area. Wash hands after use and before handling food. For product use instructions, please see the product label.

Storage Procedures: Store in a cool dry area out of direct sunlight and away from heat sources. Containers should be tightly closed while in storage.

Aerosol Storage Level: NA

Section 8: Exposure Controls/Personal Protection

Exposure Guidelines:

COMPONENT	OSHA		ACGIH		OTHER		UNIT
	TWA	STEL	TWA	STEL	TWA	SOURCE	
Triglycerides	NE	NE	NE	NE	NE		
Phosphatized telomer	NE	NE	NE	NE	NE		
N.E. – Not Established (c) – ceiling (s) – skin (v) – vacated							

Controls and Protection:

Engineering Controls: Area should have ventilation to provide fresh air. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at the source, preventing dispersion into the general work area. Use mechanical means if necessary to maintain vapor levels below the exposure guidelines. If working in a confined space, follow applicable OSHA regulations.

Respiratory Protection: None required for normal work where adequate ventilation is provided. If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with organic vapor cartridge. Air monitoring is needed to determine actual employee exposure levels. Use a self-contained breathing apparatus in confined spaces and for emergencies.

Eye/face Protection: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

Skin Protection: Use protective gloves such as nitrile or neoprene. Also, use full protective clothing if there is prolonged or repeated contact of liquid with skin.

Section 9: Physical and Chemical Properties

Physical State: liquid
 Color: clear light yellow/brown
 Odor: negligible
 Odor Threshold: ND
 Specific Gravity: 0.92
 Initial Boiling Point: 610°F
 Freezing Point: ND
 Vapor Pressure: ND
 Vapor Density: ND (air = 1)
 Evaporation Rate: slow
 Solubility: negligible in water
 Coefficient of water/oil distribution: ND

pH: NA

Volatile Organic Compounds: wt %: 0 g/L: 0 lbs./gal: 0

Section 10: Stability and Reactivity

Stability: Stable

Conditions to Avoid: None known

Incompatible Materials: Strong acids and alkalis, certain oxidizing agents

Hazardous Decomposition Products: Incomplete combustion may result in oxides of carbon, boron, phosphorus

Possibility of Hazardous Reactions: No

Section 11: Toxicological Information

Long-term toxicological studies have not been conducted for this product. The following information is available for components of this product.

Acute Toxicity:

Component	Oral LD50 (rat)	Dermal LD50 (rabbit)	Inhalation LC50 (rat)
Triglycerides	No data	No data	No data
Phosphatized telomer	No data	No data	No data

Chronic Toxicity:

Component	OSHA Carcinogen	IARC Carcinogen	NTP Carcinogen	Irritant	Sensitizer
Triglycerides	No	No	No	Unknown	Unknown
Phosphatized telomer	No	No	No	Unknown	Unknown

E – Eye	S – Skin	R - Respiratory
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Reproductive Toxicity: No information available
Teratogenicity: No information available
Mutagenicity: No information available
Synergistic Effects: No information available

Section 12: Ecological Information

Ecological studies have not been conducted for this product. The following information is available for components of this product.

Ecotoxicity: No information available
 Persistence / Degradability: No information available
 Bioaccumulation / Accumulation: No information available
 Mobility in Environment: No information available

Section 13: Disposal Considerations

Waste Classification: The material, as packaged, is not a RCRA hazardous waste. (See 40 CFR Part 261.20 – 261.33)
 If this material is mixed with other materials, such as certain heavy metals, the resulting waste

should be evaluated for waste classification. Empty containers may be recycled.

All disposal activities must comply with federal, state, provincial and local regulations. Local regulations may be more stringent than state, provincial or national requirements.

Section 14: Transport Information

US DOT (ground): Not Regulated
ICAO/IATA (air): Not Regulated
IMO/IMDG (water): Not Regulated
Special Provisions: None

Section 15: Regulatory Information

U.S. Federal Regulations:

Toxic Substances Control Act (TSCA):

All ingredients are either listed on the TSCA inventory or are exempt.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA):

Reportable Quantities (RQ's) exist for the following ingredients: None

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Superfund Amendments Reauthorization Act (SARA) Title III:

Section 302 Extremely Hazardous Substances (EHS): None

Section 311/312 Hazard Categories:

Fire Hazard	No
Reactive Hazard	No
Release of Pressure	No
Acute Health Hazard	No
Chronic Health Hazard	No

Section 313 Toxic Chemicals: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:
None

Clean Air Act:

Section 112 Hazardous Air Pollutants (HAPs): None

U.S. State Regulations:

California Safe Drinking Water and Toxic Enforcement Act (Prop 65):

This product may contain the following chemicals known to the state of California to cause cancer, birth defects or other reproductive harm: None

Consumer Products VOC Regulations: This product is not regulated.

State Right to Know:

New Jersey: None
Pennsylvania: None
Massachusetts: None
Rhode Island: None

Canadian Regulations:

Controlled Products Regulations:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS Hazard Class: Not regulated

Canadian DSL Inventory: All ingredients are either listed on the DSL Inventory or are exempt.

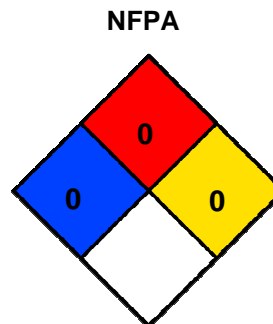
European Union Regulations:

RoHS Compliance: This product is compliant with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003. This product does not contain any of the restricted substances as listed in Article 4(1) of the RoHS Directive.

Additional Regulatory Information: None

Section 16: Other Information

HMIS® (II)	
Health:	0
Flammability:	0
Reactivity:	0
PPE:	B



Ratings range from 0 (no hazard) to 4 (severe hazard)

Prepared By: Michelle Rudnick
CRC #: 03470
Revision Date: 04/29/2009

Changes since last revision: Changed ™ in product name to ®.

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this MSDS consult your supervisor, a health & safety professional, or CRC Industries.

ACGIH: American Conference of Governmental Industrial Hygienists
 CAS: Chemical Abstract Service
 CFR: Code of Federal Regulations
 DOT: Department of Transportation
 DSL: Domestic Substance List
 g/L: grams per Liter
 HMIS: Hazardous Materials Identification System
 IARC: International Agency for Research on Cancer
 IATA: International Air Transport Association
 ICAO: International Civil Aviation Organization
 IMDG: International Maritime Dangerous Goods
 IMO: International Maritime Organization
 lbs./gal: pounds per gallon
 LC: Lethal Concentration
 LD: Lethal Dose

NA: Not Applicable
 ND: Not Determined
 NIOSH: National Institute of Occupational Safety & Health
 NFPA: National Fire Protection Association
 NTP: National Toxicology Program
 OSHA: Occupational Safety and Health Administration
 PMCC: Pensky-Martens Closed Cup
 PPE: Personal Protection Equipment
 ppm: Parts per Million
 RoHS: Restriction of Hazardous Substances
 STEL: Short Term Exposure Limit
 TCC: Tag Closed Cup
 TWA: Time Weighted Average
 WHMIS: Workplace Hazardous Materials Information System