



I. Product Description

CRC TrueTap™ Aqua Cutting Fluid is a water-soluble cutting fluid. It provides excellent cooling and lubrication and is a suitable replacement for solvent or oil-based cutting fluids. **TrueTap™ Aqua** works well in machine tools containing water soluble coolants. It will emulsify with the coolant without causing contamination. This fluid is ideal for cutting ferrous and non-ferrous metals.

II. Applications

Recommended for tapping, threading, drilling, sawing, shearing, turning, and reaming metal parts, pipes, conduit, screws, bolt holes, housings, aluminum sheets, strapping, gears and chains. Use in conjunction with pipe threaders, drill presses, cutting tables, shears, tap sets, hand tools and lathes.

III. Features & Benefits

- **Water Soluble.** A suitable replacement for solvent or oil-based cutting fluids.
- **For Use on All Metals** but works better when working with mild steels, cast iron, aluminum, and other non-ferrous applications.
- **Greatly Extends Cutting Tool Life.** Saves money by decreasing the number of tool repairs and new tool purchases.
- **Does Not Contain 1,1,1 Trichloroethane.**

IV. Physical Properties without propellant

Flash Point	None	Boiling Point	212°F
Odor	Mild Glycol odor	Solubility	Completely
Appearance	Blue transparent liquid	% Volatile	> 90
Vapor Density	>1 (air=1)	Specific Gravity	1.00
VOC Content (Fed)	None	Type of Film	Non Oily Film
		Compatability	All metals except Magnesium

V. Specifications and Approvals

- Not Applicable

VI. Directions

- Always read entire label before using product.
- Apply a few drops to the tool before coming in contact with the work.
- Caution. Using too much can hinder performance.
- After cutting, use a CRC Cleaner/Degreaser and a CRC corrosion inhibitor to clean and protect parts.
- Re-apply frequently on motor driven equipment.
- Re-apply with manual equipment when increased threading force is required.

VII. Package Description

Part Number	Container Size
03440	16 fl oz Bottle
03441	1 Gallon Bottle
03442	5 Gallon Pail
03443	55 Gallon Drum

VIII. Disposal

Disposal requirements vary by state and local jurisdiction. All used and unused product should be disposed of in conformance with local, state and federal regulations.

IX. Special Use Warnings

Bulk

Avoid contact with strong acids, alkalis, and Magnesium. Use only in well ventilated areas.

General

Use only in well ventilated area. Ventilation may be improved by opening a window or door or providing mechanical assistance. Avoid continuous breathing of vapor and spray mist. Avoid contact with skin and eyes. If ventilation is not adequate, respiratory protection should be worn. For more information regarding short term and long term exposure, review this product's Material Safety Data Sheet.

DISCLAIMER: This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. All products should be tested for suitability on a particular application prior to actual use. CRC Industries, Inc. makes no representations or warranties of any kind concerning this data.